

		2				1			
MACHINING DEVIATIONS FOR LINEAR DIMENSIONS	RANGE	0 – 6	6 – 30	30 – 120	120 – 315	315–1000	1000–2000	2000–4000	ABOVE 4000
	TOLERANCE	±0.1	±0.2	±0.3	±0.5	±0.8	±1.2	±2	±3
FOR DIMENSIONAL TOLERANCES OF SHEET METAL PARTS AND WELDED STRUCTURES, REFER STD. RD-227									
UNSPECIFIED TOLERANCE FOR LINEAR AND ANGULAR DIMENSIONS REF. IS 2102 (PT-1) (MEDIUM)									
VALUES OF SURFACE TEXTURE SHALL BE AS PER COMPANY STD DS. 1012.C.						PROTO / PILOT / PRODUCTION			
QUALITY OF WELD JOINTS REF. RD-230 MEDIUM									

TECHNICAL REQUIREMENTS:

1. RATING: 8V, 450AH, 10 HOURS.
2. SPECIFICATION: MP.0.24.00.65 (Rev 00) Dec'09 OR LATEST.
3. CONTAINER MATERIAL: POLY PROPYLENE (PP-CP)
4. ALL OTHER DETAILS AS PER RDSO SPECIFICATION.
5. TYPE TEST CERTIFICATES/ROUTINE TEST CERTIFICATES TO BE PROVIDED BY THE VENDOR.

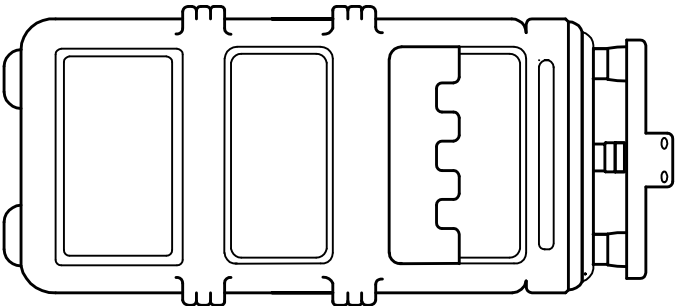
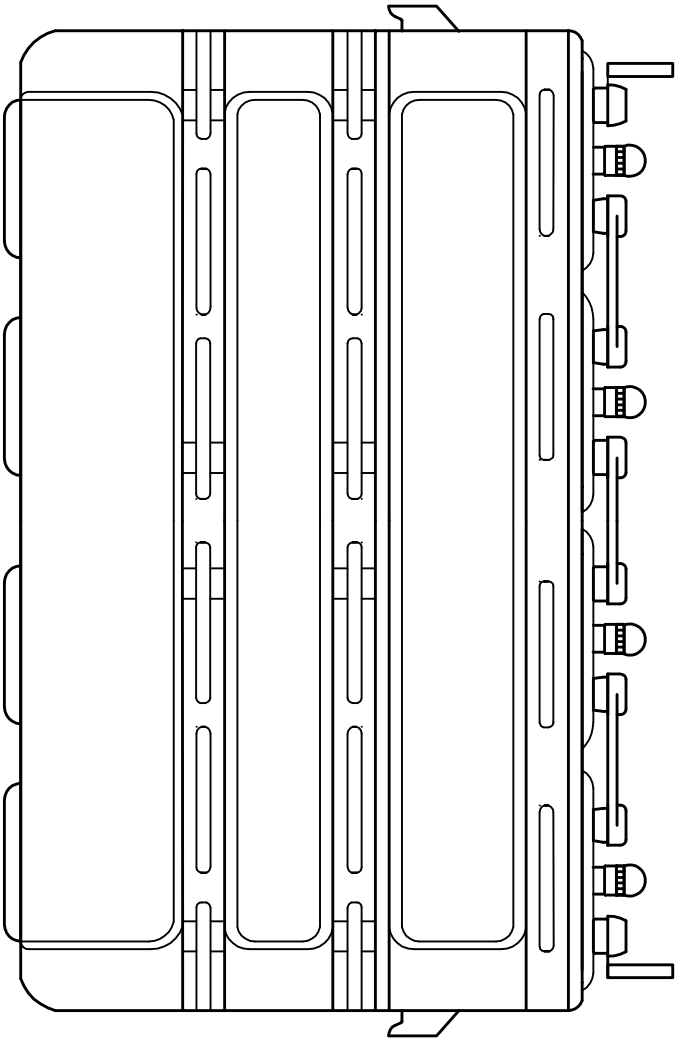
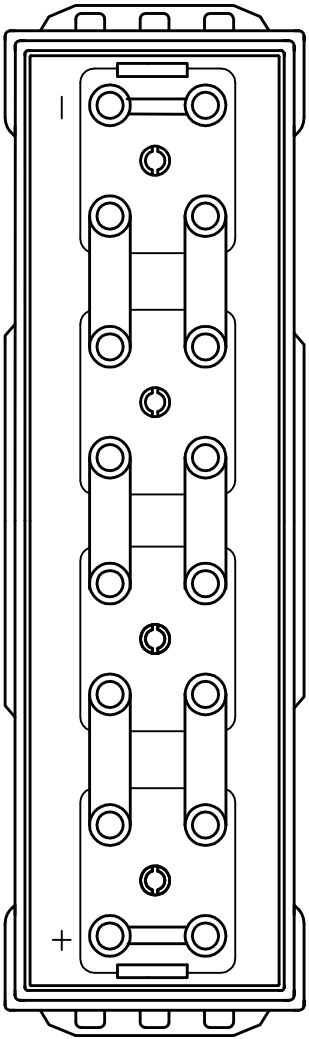
SCOPE OF SUPPLY:

1. 8V, 450Ah BATTERY 3 NOS. PER SET
(24V, 450Ah)
2. INTER CELL CONNECTORS (IN ASSEMBLED CONDITION)
3. LEAD COATED DOUBLE HOLE CRIMPING SOCKETS @ 8 NOS./SET SUITABLE FOR 70 SQ.MM CABLE SIZE SHALL BE SUPPLIED IN LOOSE CONDITION.

NOTE:

1. BATTERY SHOULD BE PROCURED FROM APPROVED RDSO VENDORS ONLY.
2. INITIAL CHARGING DETAILS OF BATTERY SHALL BE SUBMITTED DURING SUPPLIES.

SURFACE ROUGHNESS	GRADE No.	N12	N11	N10	N9	N8	N7	N6	N5	N4	N3	N2	N1
	VALUE	50 √	25 √	12.5 √	6.3 √	3.2 √	1.6 √	0.8 √	0.4 √	0.2 √	0.1 √	0.05 √	0.025 √
	SYMBOL												

[illegible]